

HLD

Ultra Low Sealing Temperature Transparent Film

Applications

Ultra wide sealing range for very high speed HFFS packaging lines.

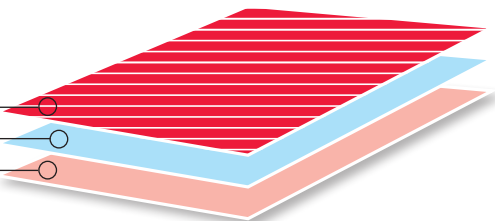
Description

HLD is a transparent, one side ultra low heat sealable (80°C), one side treated, heat sealable OPP film. It has an ultra low heatseal threshold sealing layer, as well as tailored and controlled slip properties to further enhance its high speed running capabilities.

Product features

- Transparent, low haze and excellent gloss
- Tailored and controlled hot slip properties, up to 60°C
- Ultra low heat sealing threshold (80°C) layer for high speed HFFS packaging machines
- Corona treated side contributes to improve printing and lamination
- Good moisture barrier
- Not suitable for boost treatment

Heat sealable layer, treated
Transparent layer
Ultra low temperature heat sealable layer



Technical Data (Typical Value)

Properties	HLD 20	HLD 25	HLD 30	HLD 57	Unit	Measuring method
Unit weight	18.2	22.8	27.3	51.9	g/m ²	ISO 4591
Average yield	54.9	44.0	36.6	19.3	m ² /kg	ISO 4591
Haze	2.0	2.2	2.5	3.0	%	ASTM D 1003
Gloss						
At 20° (treated side)	100	100	100	100	gloss unit	ISO 2813
Heatseal strength	2.0	2.0	2.0	2.0	N/15 mm	Treofan
Heatseal range						
Untreated	80-140	80-140	80-140	80-140	°C	Treofan
Coefficient of friction						
Film/film, dynamic	0.3	0.3	0.3	0.3	-	ISO 8295
* Surface tension treated side	≥ 36	≥ 36	≥ 36	≥ 36	mN/m	ISO 8296
Tensile strength						
Machine direction	130	130	130	130	N/mm ²	ISO 527
Transverse direction	280	280	280	280	N/mm ²	ISO 527
Elongation at break						
Machine direction	230	230	230	230	%	ISO 527
Transverse direction	55	55	55	55	%	ISO 527
Water vapour permeability						
23°C / 85% r.h.	1.4	1.1	0.9	0.5	g/m ² /d	ASTM F 1249
38°C / 90% r.h.	6.8	5.5	4.6	2.4	g/m ² /d	ASTM F 1249

* within 6 months after production

Availability

Dimensions	HLD 20	HLD 25	HLD 30	HLD 57	Unit
Reel length					
Standard length (6-times)	21 000	16 800	14 100	14 100	m
Max. reel outside diameter					
Core diameter 152 mm	775	774	775	775	mm

Max. reel width: 2000 mm (widths > 2000 mm on request)

Storage

The reels should be kept in their original packaging until used. It is recommended that films are stored below 30°C in order to minimize deterioration of film properties. All films should be allowed to reach operation room temperature for 24 hours before use.

* The treatment level declines with time.

Food Approval

Treofan HLD is in compliance with current US FDA and European food contact regulation.

Health and Safety

Treofan HLD has specially been developed for packing foods and meets the specific requirements on health and safety.

The figures and data provided in this datasheet are consistent with the current state of our knowledge and are intended to provide general information about our products and their applications. The data collected in this document is for non-binding information purposes only. The exact quality of the products is detailed in the technical specifications which are sent together with the order confirmation. Any existing commercial rights or patents must be observed. Certified according to DIN EN ISO 9001, DIN EN ISO 50001, BRC IOP, ALB. Compliance with industrial health and safety standards. Treofan OPP films do not present any significant danger to health and safety in the workplace, provided they are used for the intended purpose in accordance with conventional practices and that health and safety regulations are observed. Relevant guidelines can be found in our safety information.

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