# TREOFAN

## **ELR** White Voided Injection Moulding Film

### Applications

- In mould labels for PP and PE injection moulding
- Self adhesive labels

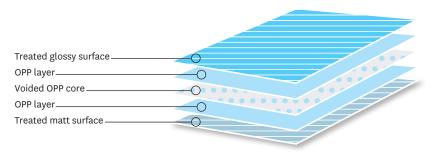
### • Cut & stack wrap around labels

### **Product features**

- Excellent antistatic properties
- $\cdot$  Superior machineability and die cutting
- Good web flatness
- $\cdot\,$  Suitable for sheet fed operations
- Improved yield due to low density
- Glossy effect after injection moulding
  Offset sheet fed printing with UV curing and oxidative drying inks. For offset printing the film should be stored at 20-25°C, 60-70% rh for a min. of 48 hours
- $\cdot\,$  Gravure and UV-flexo printing
- $\cdot$  For reel to reel printing with UV inks, inline
- Corona treatment is strongly recommended
- · Screen printing and letterpress using UV inks

#### Description

ELR 70 is a white voided OPP film, specifically developed for label applications where the conversion of large sheets and finally large labels is required. ELR 70 is treated on both sides, one side is matt, one side is glossy.



### Technical Data (Typical Value)

Properties	ELR 70	Unit	Measuring method
Nominal thickness	68	μm	ISO 4591
Unit weight	59.8	g/m²	ISO 4591
Average yield	16.7	m²/kg	ISO 4591
Opacity	95	%	DIN 53146
Density	0.88	g/cm <sup>3</sup>	-
Gloss			
At 20° (printing side)	55	gloss unit	DIN 67530
* Surface tension higher treated side	36-40	mN/m	DIN ISO 8296
Breaking load			
Machine direction	105	N/15 mm	DIN EN ISO 527
Transverse direction	180	N/15 mm	DIN EN ISO 527
Elongation at break			
Machine direction	190	%	DIN EN ISO 527
Transverse direction	25	%	DIN EN ISO 527
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\* within 6 months after production

### **Availability**

Dimensions	ELR 70	Unit
Reel length		
Standard length (8-times)	7 400	m
Max. reel outside diameter		
Core diameter 152 mm	837	mm

Max. reel width: 2000 mm (widths > 2000 mm on request)

### Storage

The reels should be kept in their original packaging until used. It is recommended that films are stored below 30°C in order to minimize deterioration of film properties. All films should be allowed to reach operation room temperature for 24 hours before use. \* The treatment level declines with time.

### Food Approval

Treofan ELR is in compliance with current US FDA and European food contact regulation.

### Health and Safety

Treofan ELR has specially been developed for packing foods and meets the specific requirements on health and safety.

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The figures and data provided in this datasheet are consistent with the current state of our knowledge and are intended to provide general information about our products and their applications. The data collected in this document is for non-binding information purposes only. The exact quality of the products is detailed in the technical specifications which are sent together with the order confirmation. Any existing commercial rights or patents must be observed. Certified according to DIN EN ISO 9001, DIN EN ISO 50001, BRC 10P, AIB. Compliance with industrial health and safety standards. Treofan OPP films do not present any significant danger to health and safety regulations are observed. Relevant guidelines can be found in our safety information.

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