

OPPalyte™ white opaque uncoated films at a glance

Flexible packaging range

OPPalyte™
films

OPP film type	STRUCTURE					KEY PROPERTIES							MAIN PACKAGING FORMATS			MAIN USE		KEY MARKETS				
	Thickness ^x (µm)	Yield (m ² /kg)	Unit Weight (g/m ²)	Density (g/cm ³)	Side 1	Side 2	Gloss 20°	Gloss 45°	Light Transmission %	H ₂ O Permeability WVTR at 38 °C/90% RH (g/m ² /day)	Heat Seal Range (°C)	COF (in)	COF (out)	HFFS	VFFS	Overwrapping	Single Web or Laminate	Heat Seal or Cold Seal	Biscuit & Bakery	Confectionary Chocolate	Ice cream	Snacks, Nuts, Cereals
Heat Seal and Cold Seal																						
MD447	30	41,6	24,0	0,80	Treated	Heat Sealable layer	-	55	35,0	5,0	45 (Seal) / 35 (Treated)*	0,25	0,30	v	v	v	Both	Heat Seal	v	v	v	v
	35	35,8	27,9	0,80	Treated	Heat Sealable layer	-	55	33,0	4,5	45 (Seal) / 35 (Treated)*	0,25	0,30	v	v	v	Both	Heat Seal	v	v	v	v
	40	31,3	31,9	0,80	Treated	Heat Sealable layer	-	55	30,0	4,0	45 (Seal) / 35 (Treated)*	0,25	0,30	v	v	v	Both	Heat Seal	v	v	v	v
ICE	33	48,8	20,5	0,62	Treated	Heat Sealable layer	-	75	24,0	-	45*	-	-	v	-	-	Single web	Cold Seal	-	-	v	-
	38	42,4	23,6	0,62	Treated	Heat Sealable layer	-	90	21,0	-	45*	-	-	v	-	-	Single web	Cold Seal	-	-	v	-
D0447	38	48,8	20,5	0,54	Treated	Heat Sealable layer	-	70	21,0	-	45*	0,70	-	v	v	-	Single web	Heat Seal	v	v	v	v
HGP	34	40,8	24,5	0,72	Treated	Heat Sealable layer	9	-	-	7,6	30**	0,25	-	v	v	-	Single web	Heat Seal	v	v	-	-
	40	34,7	28,8	0,72	Treated	Heat Sealable layer	9	-	-	6,5	30**	0,25	-	v	v	-	Single web	Heat Seal	v	v	-	-
WTD	20	52,1	19,2	0,96	Treated	Heat Sealable layer	52	-	-	8,3	65*	0,35	0,47	v	v	v	Both	Heat Seal	v	v	v	v
	25	41,7	24,0	0,96	Treated	Heat Sealable layer	52	-	-	6,6	65*	0,35	0,47	v	v	v	Both	Heat Seal	v	v	v	v
	30	34,7	28,8	0,96	Treated	Heat Sealable layer	52	-	-	5,5	65*	0,35	0,47	v	v	v	Both	Heat Seal	v	v	v	v
	35	29,8	33,6	0,96	Treated	Heat Sealable layer	52	-	-	4,7	65*	0,35	0,47	v	v	v	Both	Heat Seal	v	v	v	v
	40	26,0	38,4	0,96	Treated	Heat Sealable layer	52	-	-	4,1	65*	0,35	0,47	v	v	v	Both	Heat Seal	v	v	v	v
Heat Seal																						
STD	28	46,5	21,5	0,75	Treated	VBSR	65	-	-	5,5	60**	0,30	-	v	-	-	Both	Heat Seal	v	v	v	-
	35	38,5	26,0	0,75	Treated	VBSR	65	-	-	4,5	60**	0,30	-	v	-	-	Both	Heat Seal	v	v	v	-
	40	33,3	30,0	0,75	Treated	VBSR	65	-	-	4,0	60**	0,30	-	v	-	-	Both	Heat Seal	v	v	v	-
	50	27,0	37,0	0,75	Treated	VBSR	65	-	-	3,0	60**	0,30	-	v	-	-	Both	Heat Seal	v	v	v	-
VLD	40	42,6	23,5	0,62	Treated	VBSR	55	-	-	5,5	60**	0,30	-	v	-	-	Both	Heat Seal	v	v	v	-
SVD	28	47,6	21,0	0,75	Treated	Heat Sealable layer	50	-	-	4,8	40**	0,30	-	v	v	-	Laminate	Heat Seal	v	v	-	v

^x Thickness is a general product reference and may or may not be the actual finished thickness of the product (see product data sheet)

√ = Typical recommended use - = Not applicable or not specified

VBSR = Very Broad Sealing Range

* Temperature range to achieve 300 g/25mm seal force when sealed with flat jaws at 25 N/cm² pressure and 0,5 s dwell time

** Temperature range to achieve 1,0 N/15mm seal force when sealed with flat jaws at 10 N/cm² pressure and 0,5 s dwell time

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Cold Seal																						
ORH	60	30,3	33,0	0,55	Treated	Treated	33	-	-	-	-	-	-	v	v	-	Single web	Cold Seal	-	v	v	-
	70	26,0	38,5	0,55	Treated	Treated	33	-	-	-	-	-	-	v	v	-	Single web	Cold Seal	-	v	v	-
MW247	33	48,8	20,5	0,62	Treated	Cold Seal Receptive layer	-	75	22,0	6,1	-	0,70	0,70	v	-	-	Both	Cold Seal	v	v	v	v
	38	42,4	23,6	0,62	Treated	Cold Seal Receptive layer	-	75	21,0	5,2	-	0,70	0,70	v	-	-	Both	Cold Seal	v	v	v	v
	47	34,4	29,0	0,62	Treated	Cold Seal Receptive layer	-	75	16,0	4,1	-	0,70	0,70	v	-	-	Single web	Cold Seal	v	v	v	v
MH247	35	39,4	25,4	0,73	Treated	Cold Seal Receptive layer	-	70	32,0	4,9	-	0,60	-	v	-	-	Both	Cold Seal	v	v	v	v
	40	34,4	29,0	0,73	Treated	Cold Seal Receptive layer	-	70	25,0	4,2	-	0,60	-	v	-	-	Single web	Cold Seal	v	v	v	v
	50	27,5	36,3	0,73	Treated	Cold Seal Receptive layer	-	70	22,0	3,0	-	0,60	-	v	-	-	Single web	Cold Seal	v	v	v	v
SHD	28	46,5	21,5	0,75	Treated	Cold Seal Receptive layer	70	-	-	5,5	-	-	-	v	-	-	Both	Cold Seal	v	v	v	v
	35	38,5	26,0	0,75	Treated	Cold Seal Receptive layer	70	-	-	4,5	-	-	-	v	-	-	Both	Cold Seal	v	v	v	v
	40	33,3	30,0	0,75	Treated	Cold Seal Receptive layer	70	-	-	4,0	-	-	-	v	-	-	Single web	Cold Seal	v	v	v	v
	50	27,0	37,0	0,75	Treated	Cold Seal Receptive layer	70	-	-	3,0	-	-	-	v	-	-	Single web	Cold Seal	v	v	v	v
	60	22,2	45,0	0,75	Treated	Cold Seal Receptive layer	70	-	-	2,5	-	-	-	v	-	-	Single web	Cold Seal	v	v	v	v
SHH	28	46,5	21,5	0,75	Treated	Treated	70	-	-	5,5	-	-	-	v	-	-	Both	Cold Seal	v	v	v	v
	40	33,3	30,0	0,75	Treated	Treated	70	-	-	4,0	-	-	-	v	-	-	Single web	Cold Seal	v	v	v	v

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Films

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