## Metallyte™ 28UBWES

Oriented Polypropylene Film

#### **Product Description**

Metallyte<sup>TM</sup> UBWES is a multi-layer, cavitated, white OPP film with an enhanced sealant to allow sealing through contamination. This film has an exceptional barrier to gases, flavors, and moisture. It is metallized on one side with a proprietary sealant layer on the other. UBWES is lap sealable to other coextruded OPP films.

UBWES is used as the inner web for adhesive and extrusion laminations, where superior moisture and oxygen barriers are required. UBWES provides an excellent light barrier and is designed to provide strong, leak-free seals for flat pouches andhas been designed specifically to replace foil and a sealant web in those applications.

# Vacuum White Opaque Multilayer Cavitated Polypropylene Core Enhanced Heat Sealable Layer

Inner Web Extrusion Lamination

#### **Key Features**

- · Exceptional seal strength
- Outstanding opacity
- Outstanding moisture and oxygen barrier
- Excellent aroma and flavor barrier
- Excellent flex-crack resistance
- Excellent hot tack

Surface Print Unsupported

Improved barrier to Mineral Oils compared to non-barrier film<sup>(1)</sup>

## Significant mineral oils contamination protection period of more than 2 years General Availability North America Latin America South America Africa & Middle East Asia Pacific Europe Features Flavor & Aroma Barrier 💙 In Lamination Lap Sealable Gas Barrier Light Barrier Moisture Barrier Oxygen Barrier **Applications** Ory Foods and Beverage Powders Uses HFFS Flexible Packaging VFFS Flexible Packaging Pre-made Bags - Flexible Packaging Pouches - Flexible Packaging Appearance Metallized - White **Processing Method** Inner Web Adhesive Lamination Solvent Flexographic Printing Solvent Rotogravure Printing

Water-based Flexographic Printing

#### **Properties & Typical Values**

Property	Typical Value Unit	Test Based On
Yield	34000 in²/lb	Internal Method
Unit Weight	12.7 lb/ream	Internal Method
Film Thickness	1.15 mil	Internal Method
Optical Density	3.0	Internal Method
Tensile Strength at Break		
20 in/min pull rate, 2.0 in jaw separation		
MD	12000 psi	Internal Method
TD	25000 psi	Internal Method
Dimensional Stability 135°C / 275°F, 7 min		
MD	-5.0 %	Internal Method
TD	-3.0 %	Internal Method
Crimp Seal Strength		
Untreated/Untreated		
260°F, 20 psi, 0.75 sec	1500 g/in	Internal Method
Untreated/Untreated		
210°F, 20 psi, 0.75 sec	700 g/in	Internal Method
Crimp Seal (MST)		
Untreated/Untreated	175 °F	Internal Method
Water Vapor Transmission Rate		
100°F, 90% RH	0.006 g/100 in <sup>2</sup> /24 hr	Internal Method
Oxygen Transmission Rate		
73°F, 0% RH	0.006 cm <sup>3</sup> /100 in <sup>2</sup> /24 hr	Internal Method

#### TYPICAL PROPERTIES: these are not to be construed as specifications

#### **Food Contact**

Any further regulatory information on this product (i.e. Food Contact application, Presence/absence of substances, Reach, ...) are accessible on the below link: <a href="https://www.jindalfilms.com/login-register-docmg/">https://www.jindalfilms.com/login-register-docmg/</a>

#### **Legal Statement**

This product is not intended for or supported for use in pharmaceutical or medical applications requiring compliance with EU or US Pharmacopeia.

## **Processing Statement**

- In-line treatment of the metalized surface is mandatory for converting.
- Contact your Jindal Films Technical Service Representative for processing recommendations and guidelines.

#### **Footnotes**

- 1. (1) Please contact your sales representative to get quantitative data on film barrier properties to Mineral Oils (MOSH and MOAH).
- 2. Please contact your Sales Representative for complete country availability.

#### Revision date

March 28, 2024

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