

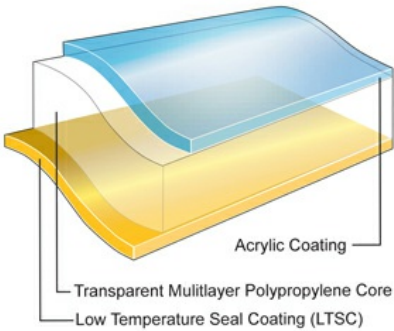
Bicor™ 85 LTSC

Oriented Polypropylene Film



Product Description

Bicor LTSC is a two-side coated OPP film, which is designed for use in high-speed or demanding horizontal, fin seal, packaging applications. The low-temperature seal coating (LTSC) delivers a low seal initiation temperature and wide operating range. LTSC's acrylic surface is excellent for surface printing and provides good aroma barrier.



Key Features

- Wide sealing range with a low minim seal temperature (MST)
- Excellent seal strength and hot tack
- Robust performances on horizontal flowpack machines
- Excellent humidity seal retention on LTSC side
- Good flavour and aroma barrier
- Outstanding optical properties
- Ideal support for normal ink systems

General

Availability

- ✓ Latin America
- ✓ North America
- ✓ South America

Features

- ✓ Acrylic Coated
- ✓ Flavor & Aroma Barrier
- ✓ Humidity Resistant
- ✓ Low Temperature Seal (LTS) Coated
- ✓ Very Broad Seal Range

Applications

- ✓ Biscuits/Cookie/Crackers
- ✓ Confectionery, Gum
- ✓ Confectionery, Sugar
- ✓ Tobacco
- ✓ Bakery
- ✓ Confectionery, Chocolate
- ✓ Frozen Food
- ✓ Health and Beauty Care
- ✓ Household and Detergents

Uses

- ✓ HFFS Flexible Packaging

Appearance

- ✓ Clear/Transparent

Processing Method

- ✓ Inner Web Adhesive Lamination
- ✓ Solvent Flexographic Printing
- ✓ Solvent Rotogravure Printing
- ✓ Surface Print Unsupported
- ✓ Water-based Flexographic Printing

Properties

Property	Typical Value	Unit	Test Based On
Yield	50.5	m ² /kg	Internal Method
Unit Weight	19.9	g/m ²	Internal Method
Film Thickness	22	µm	Internal Method
Gloss			
Acrylic Surface	90		Internal Method
Haze	1.9	%	Internal Method
Tensile Strength at Break			
510 mm/min pull rate, 50 mm jaw separation			
MD	138	Mpa	Internal Method
TD	234	Mpa	Internal Method
Dimensional Stability			
135°C / 275°F, 7 min			
MD	-4.5	%	Internal Method
TD	-4.0	%	Internal Method
Crimp Seal Strength			
LTS/LTS			
127°C, 0.1 Mpa, 0.75 sec	490	g/2.5 cm	Internal Method
Crimp Seal (MST)			
LTS/LTS	71	°C	Internal Method
Coefficient of Friction			
Acrylic/Acrylic	0.24		Internal Method
Water Vapor Transmission Rate			
38°C, 90% RH	6.7	g/m ² /24 hr	Internal Method

Food Contact

Any further regulatory information on this product (i.e. Food Contact application, Presence/absence of substances, Reach, ...) are accessible on the below link: <https://www.jindalfilms.com/login-register-docmg/>

Legal Statement

Contact your Jindal Films Customer Service Representative for potential food contact application compliance (e.g. FDA, EU, HPFB). This product is not intended for use in medical applications and should not be used in any such applications.

Processing Statement

- LTSC is designed for use in horizontal packaging applications, such as bakery. This is an excellent film for high-speed HFFS equipment.
- LTSC provides a forgiving, wide operating range for applications where accurate heat control is a problem, or dwell times vary because of frequent machine speed changes.
- LTSC is only suitable for fin seal applications. The acrylic and LTSC coatings are not compatible for heat sealing to each other.
- Surface print and lamination characteristics are similar to other acrylic-coated films (AB, AB-X).
- Acrylic coating and its properties can be affected by humidity and water condensation. Thorough testing is recommended when considering acrylic coated films in refrigerated or frozen applications.
- To avoid blocking, ghosting, high residual solvents, or decreased sealability, converters should eliminate the use of slow solvents (cellosolve, glycol ethers, MIBK, butanol, etc) when printing on acrylic surfaces. The use of esters should be minimized.
- The low temperature seal coated surface is not designed as the print surface. Consult ink supplier for recommendations, and conduct thorough testing prior to printing on this surface.

Footnotes

1. Product may not be available in one or more countries in the identified Availability regions. Please contact your Sales Representative for complete country availability.
2. Tested at 38°C (100°F)/100%RH, then calculated to 90%RH with .90 multiplier.

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