OPPalyte™ white opaque uncoated films at a glance Flexible packaging range



OPP film type	Structure						Key properties						Main Packaging Formats			Main use		Key markets			
	Thickness* (µm)	Yield (m²/kg)	Unit weight (g/m²)	Density (g/cm³)	Side 1	Side 2	Gloss 45°	Light transmission %	H ₂ 0 Permeability WVTR at 38 °C/90% RH (g/(m²/day))	Heat seal range (°C)	COF (in)	COF (out)	HFFS	VFFS	Overwrapping	Single web or Laminate	Heat seal or Cold seal	Biscuit & Bakery	Confectionary Chocolate	ice cream	Snacks, nuts, cereals
Heat Seal and	Cold Seal							,							,	,					
	30	46.1	21.7	0.73	VBSR	Treated	60	35.0	5.0	60	0.40	0.30	√	-	-	Both	Heat Seal	√	√	√	√
MH347	35	39.4	25.4	0.73	VBSR	Treated	60	33.0	4.5	60	0.40	0.30	√	-	-	Both	Heat Seal	√	√	√	√
	40	34.5	29.0	0.73	VBSR	Treated	60	29.0	3.8	60	0.40	0.30	√	-	-	Single web	Heat Seal	√	√	√	√
MD347	20	60.2	16.6	0.83	BSR	Treated	65	42.0	7.0	55	0.30	-	√	√	√	For lamination	Heat Seal	√	√	√	√
	30	41.6	24.0	0.80	BSR	Treated	55	33.0	5.0	40 (UT/UT) & 25 (UT/T	0.25	0.30	√	√	√	Both	Heat Seal	√	√	√	√
MD447	35	35.8	27.9	0.80	BSR	Treated	55	29.0	4.5	30 (UT/UT) & 25 (UT/T)	0.25	0.30	√	√	√	Both	Heat Seal	√	√	√	√
	45	31.3	31.9	0.80	BSR	Treated	55	27.0	4.0	30 (UT/UT) & 25 (UT/T)	0.25	0.30	√	√	√	Single web	Heat Seal	√	√	√	√
ICE	33	48.8	20.5	0.62	Heat sealable layer	Treated	75	24.0	-	30	-	-	√	-	-	Single web	Heat Seal	-	-	√	-
	38	42.4	23.6	0.62	Heat sealable layer	Treated	90	21.0	-	30	-	-	√	-	-	Single web	Heat Seal	-	-	√	-
M0447	38	42.4	23.6	0.62	BSR	Treated	90	21.0	5.2	30	-	-	√	√	√	Single web	Heat Seal	√	√	√	√
D0447	38	48.8	20.5	0.54	Heat sealable layer	Treated	70	21.0	-	30	0.70	-	$\sqrt{}$	√	-	Single web	Heat Seal	√	√	√	√
SW447	20	52.6	19.0	0.95	Heat sealable layer	Treated	50	40	7	40 (UT/UT) & 25 (UT/T)	0.25	0.3	$\sqrt{}$	√	√	For lamination	Heat Seal	√	√	√	√
5W44/	30	35.1	28.5	0.95	Heat sealable layer	Treated	50	35	5	40 (UT/UT) & 25 (UT/T)	0.25	0.3	√	√	√	Both	Heat Seal	√	√	√	√
Cold Seal																					
	33	48.8	20.5	0.62	White layer	Treated	75	22.0	6.1	-	-	0.60	√	-	-	Both	Cold seal	√	√	√	√
MW247	38	42.4	23.6	0.62	White layer	Treated	75	18.0	5.2	-	-	0.60	√	-	-	Both	Cold seal	√	√	√	√
	47	34.4	29.0	0.62	White layer	Treated	75	16.0	4.1	-	-	0.60	√	-	-	Single web	Cold seal	√	√	√	√
	35	39.4	25.4	0.73	White layer	Treated	70	32.0	4.9	-	0.60	-	√	-	-	Both	Cold seal	√	√	√	
	40	34.4	29.0	0.73	White layer	Treated	70	25.0	4.2	-	0.60	-	√	-	-	Single web	Cold seal	√	√	√	√
MH247	50	27.5	36.3	0.73	White layer	Treated	70	22.0	3.0	-	0.60	-	√	-	-	Single web	Cold seal	√	√	√	√
	60	22.9	43.6	0.73	White layer	Treated	70	20.0	2.5	-	0.60	-	√	-	-	Single web	Cold seal	√	√	√	√

^{*} Thickness is a general product reference and may or may not be the actual finished thickness of the product (see product data sheet)

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 $[\]sqrt{}$ = Typical recommended use - = Not applicable or not specified