Films at a glance for flexible packaging



OPP Film Type		Thickness		Unit Weight	Yield	OTR		WVTR		MST	
		Mil	Micron	g/m²	in²/lb	cc/100 in²/24hr 73°F/0%RH	cc/m²/24hr 23°C/0%RH	g/100 in²/24hr 100°F/90%RH	g/m²/24hr 38°C/90%RH	°F	°C
Bicor™ cl	lear co	ated films	•		'			'			
AB (HS)	420	0.70	18	16.8	42,000			0.49	7.6	182	83
	380 310 220	0.80 1.00 1.32	20 25 34	18.6 22.6 31.2	38,000 31,000 22,500			0.47 0.37 0.26	7.3 5.7 4.0	185 205 185	85 96 85
AB-X	75 100 120	0.75 1.00 1.20	19 25 30	17.6 22.6 27.5	40,000 31,000 25,400			0.53 0.37 0.32	8.2 5.7 5.0	178 205 178	81 96 81
АОН	84	0.84	21	19.7	35,600	0.02	0.31	0.37	5.7		
ARW	25 30	1.00 1.20	25 30	23.1 27.0	30,500 26,100			0.32 0.32	5.0 5.0	185 185	85 85
ASB-X	110 150 170 210	1.07 1.50 1.70 2.10	27 38 43 53	26.4 36.1 40.2 50.3	26,600 19,500 17,500 14,000	4.5 4.5 4.5 4.5	70 70 70 70 70	0.33 0.23 0.21 0.17	5.1 3.6 3.3 2.6	190 190 190 190	88 88 88 88
AXT	85 110	0.82 1.10	21 26	20.0 25.6	35,000 27,400	0.3 0.3	4.7 4.7	0.15 0.13	2.0 2.3	207 218	97 103
HBS-2	70	0.70	18	17.7	39,500	0.3	4.7	0.16	2.5	195	91
LTSC	85 100 120	0.85 1.00 1.20	22 25 30	19.9 22.9 27.5	35,500 31,100 25,500			0.43 0.37 0.32	6.7 5.7 5.0	160 160 160	71 71 71
MB840	15	0.60	15	13.2	53,200	0.02	0.31	0.58	9.0		
PXS	70	0.70	18	17.1	41,000	0.95	15	0.27	4.2	210	99
Bicor™ m	atte fil	lms									
MAT	18	0.70	18	16.0	44,000			0.51	7.9		
CSR-M	70	0.70	18	16.0	44,000			0.51	7.9		
OPPalyte ¹	™ whit	e opaque films									
HSTW	310	1.50	38	22.0	32,100	0.93	14	0.26	4.0		
НМ	30 40	1.29 1.65	33 42	20.4 28.7	34,500 24,200			0.38 0.27	5.9 4.2		
ICN	245	1.40	36	28.7	24,500			0.27	4.2	205	96
STW-RH	245	1.40	36	28.7	24,500			0.27	4.2	205	96
WOS-2	278	1.65	42	25.2	27,800			0.37	5.7	180	82
WOS-RH	42	1.65	42	26.9	26,200			0.29	4.5	210	99
Metallyte	™ films	8									
MM281	12	0.5	13	11.6	61,200	1.2	19	0.006	0.093		
SUPM	40 50	1.60 2.0	40 52	36.9 46.9	19,500 15,000	1.0 1.0	16 16	0.006 0.006	0.093 0.093	174 174	78 78
МЕТ-НВ	70	0.70	18	16.0	44,000	1.7	26	0.012	0.186	185	85
МЕТ-НВ2	70	0.70	18	15.9	44,000	0.6	8.5	0.004	0.062	185	85
MET	70	0.70	18	16.0	44,000			0.012	0.186	185	85
MET-2	70	0.70	18	15.9	44,000			0.004	0.062	185	85
TSPM	50	0.50	13	11.6	61,200			0.025	0.387		
BSM	70	0.70	18	15.9	44,000			0.01	0.15		

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	Mil	Micron g/i	g/m²	in²/lb	cc/100 in²/24hr 73°F/0%RH	cc/m²/24hr 23°C/0%RH	g/100 in²/24hr 100°F/90%RH	g/m²/24hr 38°C/90%RH	°F	°C
Metallyte™ ultra	high barrier fi	lms								
MM882 18	0.70	18	16.4	42,900	0.0065	0.1	0.007	0.101		
MM883 18	0.71	18	16.5	43,000	0.0065	0.1	0.007	0.101		
MWHB 28	1.10	28	20.7	34,000	0.0060	0.1	0.020	0.3	175	79
UBW-ES 28	1.10	28	20.7	34,000	0.0065	0.1	0.007	0.101	175	79
Bicor™ coextruc	led films		•							
BSR-ONE 70 80 100 120 125 140	0.70 0.80 1.0 1.2 1.3	18 20 25.4 30 32 36	16 18.4 23.1 27.7 28.6 31.9	44,000 38,300 30,500 25,400 24,500 22,000			0.38 0.38 0.32 0.27 0.27	5.9 5.9 4.96 4.2 4.2 3.7	214 214 214 214 214 216	101 101 101 101 101 102
HSH 70	0.70	18	16.0	44,000			0.46	7.1	195	91
LPX-2 18	0.70	18	16.0	44,000			0.47	7.3	220	104
MB440 14	0.55 0.75	13.8	12.7 17.3	55,500 40,600			0.45	7.0	250	121
SPW 90	0.9	23	20.6	34,000			0.35	5.4	205	96
SUP490 40	1.60	40	36.9	19,000			0.27	4.2		
SUP490 50	2.00	53	46.9	15,000			0.22	3.4		
XRG-2 70 120	0.7 1.2	18 30	15.9 27.5	44,000 25,400			0.38 0.27	5.9 4.2	193 192	89 89
Bicor™ plain film	S				'		•		'	
LBW 50	0.50	13	11.6	61,200			0.70	10.9		
CSR-2 60 75 100 120 SLP 60	0.60 0.75 1.00 1.20	15 19 25 30	13.8 17.1 23.1 27.9	50,700 41,000 30,400 25,200 50,700			0.54 0.43 0.33 0.28	8.4 6.7 5.1 4.4		
70 75 100 120	0.70 0.75 1.00 1.20	18 19 25 30	15.9 17.3 23.1 27.5	44,000 40,800 30,500 25,500			0.47 0.43 0.33 0.28	7.3 6.7 5.1 4.4		
SealTOUGH™ enh	anced sealant 1	ilms	,					1		
XE400 18 23 30 40		18 23 30 40	16.7 21.3 27.8 37.0	42,100 33,000 25,300 19,000						
XE447 40		40	39.5	17,800						
XM344 23		23	21.3	33,000	4.8	75	0.032	0.5		
Alox-Lyte™ high I	barrier transp	arent films	1		1		•	1		1
XB803 18	0.71	18	16.4	42,900	0.10	1.50	0.05	0.78		
AO894 16	0.63	16	14.1	49,850	0.03	0.50	0.05	0.70		

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